





Certificate No.: 122952i

CERTIFICATE OF CONFORMITY

Test Pieces, 9.0mm Ferrous

Product Code	Product Detail
P8980-90	Metal Detectable Test Wand 9.0mm Ferrous

Contaminant

Diameter	9.0mm
Material	Ferrous – Chrome Steel AISI 52100 - 100CR6
Grade	100
Standard of Manufacture	ISO 3290 International
Density	7.833kg/ltr = 7.833g/cm3
Heat No.	8S3519H
Batch Number	13012502

Materials supplied from ISO 9001:2008 / Din Standard Quality Assured Suppliers.

Chemical and Test Data of Contaminant

Carbon WT	С	0.95-1.1%	0.970	Chrome %	Cr	1.30-1.60%	1.430
Sillicum %	Si	0.15-0.30%	0.250	Nickel %	Ni		0.050
Manganese %	Mn	0.25-0.50%	0.350	Copper %	Cu		0.100
Phosphorus %	Р	<0.03%	0.016				
Sulphur %	S	<0.025%	0.005	Hardness	HRc		60 - 66

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sales@klipspringer.com





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Manufacture of Test Piece Declaration

We hereby declare that our Test Pieces are manufactured from either the following materials and confirm:

- Cast Acrylic Sheets are in conformity with requirements of EU regulation 1935/2004/EU on materials and articles intended to come in to contact with food. The used monomers and other raw materials meet the requirements of EU regulation No 10/2011
- PTFE Grade 400 Sheets supplied are tested in accordance to FDA 177.1550
- ACETAL COPOLYMER CC34031 GREY FDA / CG34096 BLUE FDA / CS33273 RED FDA / CL33402E YELLOW FDA / CJ34045 GREEN FDA
- The Colour concentrate meets the requirements for repeated Food Contact according to FDA 21 CFR 178.3297
- ACETAL RESIN Rods are in conformity with Directive 2002/72/EC and FDA Regulation 21 CFR 177.2470
- SEMI RIGID HOSING Are in conformity with Directive 1935/2004/EU and FDA Regulation 21 CFR 177.1500
- POLYPROPYLENE All monomers and additives are in conformity with Directive10/2011/EC and FDA 177.1520

Test Piece Life Span

- The contaminant or sphere is secured in a Medium or Housing so has an indefinite life span. Life span of the contaminant or sphere all depends on the housing of the test piece
- Test Pieces life expectancy depends on a great extent of the use it receives. Furthermore, customers
 often replace Test Pieces long before they become worn out due to changes in mishandling and
 damage to the Test piece.
- If a Test piece becomes chipped, broken or unreadable we recommend new test pieces.

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The date on the Certificate of Conformity relates to when the contaminants or spheres were purchased. This cannot be altered as it allows traceability for Audit purposes.

Supplier	Klipspringer Ltd
Address	Rynor House, Farthing Road, Ipswich, Suffolk, UK. IP1 5AP.
Telephone	+44 (0) 1473 461 800
Email	sales@klipspringer.com
Website	www.klipspringer.com

Sheena Britton Technical Compliance Manager Klipspringer	Sprot	Date of Issue	13-01-14
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		Revised by	H. Smith

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